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ID Material: 35 Rble: R. Antich Revision: 5 Date: 17/03/2017

## FAG/TW

FAG/TW is a green moulded friction material. The basic materials which are used are: phenol resins and a NBR as the bonding system, organic and mineral fibres and friction modifiers. Offers high wear and temperature resistance, It is rigid material with good hardness and mechanical strength. FAG/TW fully cured and is suitable for bonding and riveting.

## Material data

Friction propieties (according graphics)		
Static Friction Coefficient (15bar, from box):	0.50±0.05	μ
Static Friction Coefficient (15bar, 100ºC):	0.50±0.05	μ
Dynamic Friction Coefficient (10bar, 10m/s):	0.47±0.05	μ
Wear Rate (79N, 7m/s):	40±10	mm³/Kwh
T <sup>o</sup> Fading (100N, 11.5m/s):	330±10	°C
Physical properties		
Hardness (DIN53505):	90±5	Shore-D
Specific Gravity (ASTM D792-91):	1.90±0.05	gr/cm3
Ignition Loss (ASTM D-2524):	40±2	%
Acetone Extraction ISO2859-1:	2±0.2	%
Mechanical properties		
Tensile Strength (ASTM D638-10):	14±5	N/mm <sup>2</sup>
Compressive Strength (UNE 53205):	160±5	N/mm <sup>2</sup>
Recommended Working Values		
T° Max. Continuous Operation:	250	°C
T° Max. Intermittent Operation:	350	°C

Material type : Rigid material

Appearance / Formats



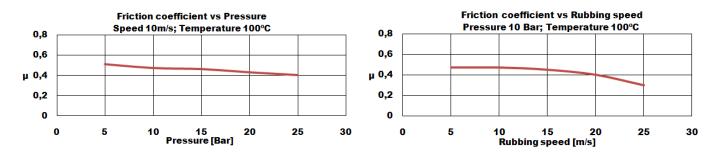
## Applications

Forging machinery - Gear discs for industrial devices - Heavy loaded Winches and Cranes - Heavy-duty industrial machinery - Punch-die press blocks - Rings segments for machinery - Torque limitator -

## Price Level : $\in \in \in \in$

Reach (EC)1907/2006 - RoHS 2011/65/EU : Compliance

Others	
Recommended Mating Surface:	Perlitic cast iron, hardness HB150-200
Recommended Adhesives:	Thermosetting adhesive
Oil Resistant:	Yes



Rubbing speed, temperature and pressure are related. Changing any values will change other. The values shown represent typical conditions, but are not ultimate limits of the material.