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ID Material: 38 Rble: R. Antich Revision: 5 Date: 17/03/2017



HCC is a special woven material that is designed to work at high temperatures and has a low rate of wear. It is based on VH-03 and has been reinforced with extra copper to increase friction perform. HCC can dissipate heat, has very stable friction coefficient and steady work at high temperatures with minimal wear.

## Material data

Friction propieties (according graphics)			Material type : Woven yarn	
Dynamic Friction Coefficient (79N, 7m/s):	0.40±0.05	μ	Appearance / Formats	
Wear Rate (79N, 7m/s):	50±10	mm³/Kwh		
T <sup>o</sup> Fading (100N, 11.5m/s):	330±10	°C		
Physical properties				
Hardness (DIN53505):	85±5	Shore-D	Applications Heavy vehicle clutches - Trucks clutches - Vehicles clutches -	
Specific Gravity (ASTM D792-91):	1.9±0.05	gr/cm3		
Ignition Loss (ASTM D-2524):	40±2	%		
Acetone Extraction ISO2859-1:	2±0.2	%	Price Level : € € €	
Mechanical properties			- Reach (EC)1907/2006 - RoHS 2011/65/El	U : Compliance
Compressive Strength (UNE 53205):	140±5	N/mm <sup>2</sup>		
Burst Resistant (200 x 137 x 3,5) 200°C:	12000±100	RPM	Others	
Recommended Working Values			Recommended Mating Surface:	Perlitic cast iron, hardness HB150-200
T° Max. Continuous Operation:	250	°C	Recommended Adhesives:	Thermosetting adhesive
T° Max. Intermittent Operation:	350	°C	Oil Resistant:	Yes

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Rubbing speed, temperature and pressure are related. Changing any values will change other. The values shown represent typical conditions, but are not ultimate limits of the material.