Frenos Sauleda s.a.
science friction

Barri del migdia S/N - E 08396
Sant Cebrià de Vallalta (Barcelona - Spain)
sauleda@frenossauleda.com
Tel. (+ 34) 93 763 11 20 Fax (+ 34) 93 763 10 61

ID Material: 96
Rble: R. Antich
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ST-06

ST06 is developed for static applications, it is rigid and moulded friction material. Its most noted characteristics are hardness, mechanical strength and resistance to temperature. Its co efficiency is very high. It is composed basically of resins and rubber as a link system with friction modifying agents. The mineral fibres enhance the strength which helps to establish the friction value. ST06 is fully cured and suitable for bonding and riveting.

Material data

Friction propieties (according graphics)

Static Friction Coefficient (15bar, from box):	0.40±0.05	µ
Static Friction Coefficient (15bar, 100ºC):	0.43±0.05	µ
Dynamic Friction Coefficient (10bar, 10m/s):	0.40±0.05	µ
Wear Rate (79N, 7m/s):	80±10	mm^3/Kwh
Tº Fading (100N, 11.5m/s):	310±10	°C

Physical properties

Hardness (DIN53505):	83±5	Shore-D
Specific Gravity (ASTM D792-91):	1.80±0.05	gr/cm3

Mechanical properties

Tensile Strength (ASTM D638-10):	23±5	N/mm^2
Compressive Strength (UNE 53205):	120±5	N/mm^2
Poisson Coefficient:	0.24±0.03	
Young Modulus (ASTMD 638-10):	9190±100	N/mm^2

Recommended Working Values

T° Max. Continuous Operation:	250	°C
T° Max. Intermittent Operation:	350	°C

Material type : Rigid material

Appearance / Formats

Applications

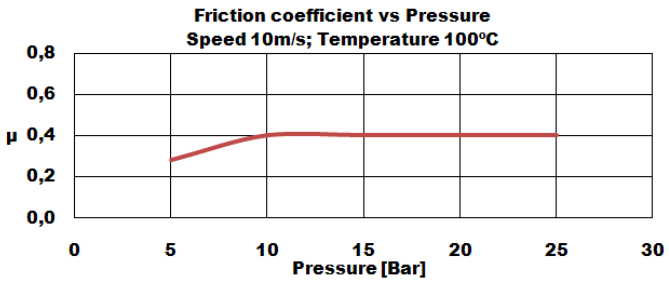
Callipers for industrial applications - Damper Technologies - Forging machinery - Heavy duty static applications - Holding Mechanical Structures - Punch-die press blocks - Static brakes - Yaw brakes -

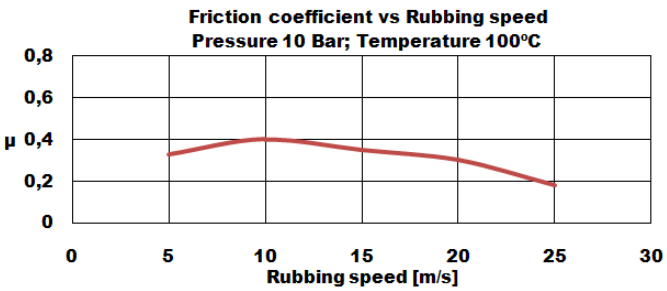
Price Level : € € €

Reach (EC)1907/2006 - RoHS 2011/65/EU : Compliance

Others

Recommended Mating Surface:	Perlitic cast iron, hardness HB150-200
Recommended Adhesives:	Thermosetting adhesive





Rubbing speed, temperature and pressure are related. Changing any values will change other. The values shown represent typical conditions, but are not ultimate limits of the material.